PCT
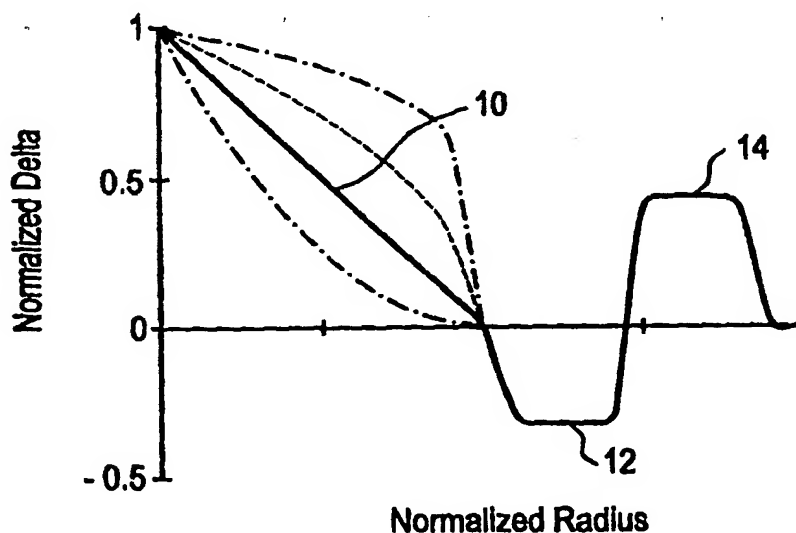
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(54) Title: LOW SLOPE DISPERSION MANAGED WAVEGUIDE

(57) Abstract

Disclosed is a single mode optical waveguide fiber having alternating segments of positive and negative dispersion and dispersion slope. The relative indexes, the refractive index profiles and the radii of the segments are chosen to provide low total dispersion and dispersion slope. One embodiment consists of a first central major index profile (10) of outer radius r1, surrounded by a first annular segment (12) of outer radius r2, surrounded by second annular segment (14) of outer radius r3. Preferred waveguides in accordance with the invention exhibit a dispersion over the range of 1520 to 1625 nm which at all times have a magnitude which is less than 2, and more preferably less than 1 ps/nm²–km. The total dispersion of the waveguide fiber is in the range of about –2.0 to +2.0 ps/nm–km at 1550 nm. The waveguide also features a low polarization mode dispersion.

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LOW SLOPE DISPERSION MANAGED WAVEGUIDE

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Field of the Invention

10   The present invention is directed to a single mode optical waveguide fiber designed for long repeater spacing, high data rate telecommunication systems. In particular, the single mode waveguide combines excellent bend resistance, low attenuation, low dispersion and low dispersion slope, features that are desired for long distance transmission applications.

15

Technical Background

The requirement in the telecommunication industry for greater information capacity over long distances, without electronic signal regeneration, has led to a reevaluation of single mode fiber index profile
20   design.

Recent developments in erbium-doped fiber amplifiers (EDFAs) and wavelength division multiplexing have enabled high-capacity lightwave systems. In order to achieve high capacity, channel bit rate and signal wavelength ranges can be increased. When bit rate is increased beyond 2.5
25   Gb/s, fiber dispersion has been a major degradation for long distance. On the other hand, if the dispersion is too low, multi-channel interactions can cause

four-wave mixing and degrade system performance. In order to reduce both the dispersion and FWM degradations, dispersion management has been proposed and demonstrated. Dispersion management can be achieved by both cable management where +D and –D fibers are spliced alternatively and
5   fiber management where core canes with +D and –D properties are combined to draw into one fiber.

Thus far, dispersion managed fibers using +D and –D fibers with positive dispersion slope have been proposed wherein the final fiber dispersion has a dispersion and slope similar to dispersion-shifted fiber, in
10   other words, net zero dispersion is in the 1550 nm window and the total dispersion slope is positive. However, there is still a need for alternative designs of dispersion managed waveguides.

Definitions

15   The following definitions are in accord with common usage in the art. The index of refraction profile is defined in terms of the radii of segments of similar refractive indices. A particular segment has a first and a last refractive index point. The radius from the waveguide centerline to the location of this first refractive index point is the inner radius of the core region or segment.
20   Likewise, the radius from the waveguide centerline to the location of the last refractive index point is the outer radius of the core segment.

The segment radius may be conveniently defined in a number of ways, as will be seen in the description of Fig. 1 below. In Figs. 1-3, from which Tables 1 & 2 are derived, the radii of the index profile segments are defined as
25   follows, where the reference is to a chart of Δ % vs. waveguide radius:

* the outer radius of central major index profile, r_1, is measured from the axial centerline of the waveguide to the intersection of the extrapolated central index profile with the x axis, i.e., the Δ % = 0 point;

* the outer radius, r_2, of the first annular segment is measured from the
30   axial centerline of the waveguide to the intersection of the extrapolated or actual central index profile with the x axis, i.e., the Δ % = 0 point;

*the outer radius, r_3, of the second annular segment is measured from the axial centerline of the waveguide to the intersection of the extrapolated central index profile with the x axis, i.e., the $\Delta \% = 0$ point;;

*the outer radius of any additional annular segments is measured analogously to the outer radii of the first and second annular segments; and,

*the radius of the final annular segment is measured from the waveguide centerline to the midpoint of the segment.

The width, w, of a segment is taken to be the distance between the inner and outer radius of the segment. It is understood that the outer radius of a segment corresponds to the inner radius of the next segment.

- The relative index, Δ, is defined by the equation,

$\Delta\% = 100 \times (n_1^2 - n_2^2)/2n_1^2$, where n_1 is the maximum refractive index of the index profile segment 1, and n_2 is a reference refractive index which is taken to be, in this application, the refractive index of the clad layer.

- The term refractive index profile or simply index profile is the relation between $\Delta \%$ or refractive index and radius over a selected portion of the core.

-The term α-profile refers to a refractive index profile expressed in terms of Δ (b) %, where b is radius, which follows the equation,

$\Delta(b)\% = \Delta(b_0)(1 -[|b-b_0|/(b_1-b_0)]^\alpha)$, where b_0 is the radial point at which the index is a maximum and b_1 is the point at which $\Delta(b)\%$ is zero and b is in the range $b_i \leq b \leq b_f$, where delta is defined above, b_i is the initial point of the α-profile, b_f is the final point of the α-profile, and α is an exponent which is a real number.

Other index profiles include a step index, triangular, trapezoidal, and rounded step index, in which the rounding is typically due to dopant diffusion in regions of rapid refractive index change.

- Total dispersion is defined as the algebraic sum of waveguide dispersion and material dispersion. Total dispersion is sometimes called chromatic dispersion in the art. The units of total dispersion are ps/nm-km.

- The bend resistance of a waveguide fiber is expressed as induced attenuation under prescribed test conditions. Standard test conditions include 100 turns of waveguide fiber around a 75 mm diameter mandrel and 1 turn of waveguide fiber around a 32 mm diameter mandrel. In each test condition the

bend induced attenuation, usually in units of dB/(unit length), is measured. In the present application, the bend test used is 5 turns of the waveguide fiber around a 20 mm diameter mandrel, a more demanding test which is required for the more severe operating environment of the present waveguide fiber.

Summary of the Invention

One aspect of the present invention relates to a single mode optical waveguide comprising a first fiber component segment having a positive dispersion and a positive dispersion slope, and a second fiber component segment which has a negative dispersion and a negative dispersion slope, wherein the waveguide alternates along its length between segments of the first fiber component and the second fiber component, and wherein the first fiber component segment has a length which is at least two times the length of the second fiber component segment. The waveguide is optimized for the lower attenuation operating wavelength window around 1550 nm, i.e., in the window between about 1520 to 1625 nm.

The waveguide in accordance with the invention may be comprised of a unitary fiber having the various first and second segments therein, e.g., alternating sections of positive and negative dispersion and dispersion slope. Alternatively, the waveguide may be comprised of a cable in which the various fiber component sections are connected along the length of the cable.

Another aspect of the present invention relates to a single mode optical waveguide which manages fiber chromatic dispersion by providing a small total dispersion and a low dispersion slope. Preferred waveguides in accordance with the invention exhibit a dispersion over the range of 1520 to 1625 nm which at all times has a magnitude which is less than 2, and more preferably is less than 1 ps/nm^2-km. The total dispersion of the waveguide fiber is in the range of about -2.0 to +2.0, more preferably about -1.0 to +1.0, and most preferably about -0.5 to +0.5 ps/nm-km at 1550 nm. The r_i, Δ_i %, and the refractive index profiles of the various positive and negative dispersion segments are also selected to provide a total attenuation at 1550 nm no greater than 0.25 dB/km.

All of these properties are achieved while maintaining high strength, good fatigue resistance, and good bend resistance, i.e., an induced bend loss no greater than about 0.5 dB, for 1 turn about a 32 mm mandrel, and no greater than .05 dB for 100 turns around a 75 mm mandrel. The waveguides in accordance with the invention are also compatible with optical amplifiers. Also, cut off wavelength of fiber in cabled form is less than 1520 nm. An added benefit is a polarization mode dispersion less than about .5 ps/(km)$^{1/2}$, more preferably less than .3 ps/(km)$^{1/2}$ and typically about 0.1 ps/(km)$^{1/2}$.

Additional features and advantages of the invention will be set forth in the detailed description which follows, and in part will be readily apparent to those skilled in the art from that description or recognized by practicing the invention as described herein, including the detailed description which follows, the claims, as well as the appended drawings.

It is to be understood that both the foregoing general description and the following detailed description are merely exemplary of the invention, and are intended to provide an overview or framework for understanding the nature and character of the invention as it is claimed. The accompanying drawings are included to provide a further understanding of the invention, and are incorporated in and constitute a part of this specification. The drawings illustrate various embodiments of the invention, and together with the description serve to explain the principles and operation of the invention.

Brief Description of the Drawings

Fig. 1 illustrates a negative dispersion fiber segment profile for use in accordance with the invention.

Fig. 2 illustrates an alternative negative dispersion fiber segment index profile in accordance with the invention.

Fig. 3 illustrates an alternative and preferred negative dispersion fiber segment profile.

Fig. 4 illustrates the dispersion characteristics of a alternating +D and − D segment fiber in accordance with the invention.

Fig. 5 illustrates the dispersion vs. distance of a dispersion flattened and dispersion managed fiber in accordance with the invention.

Fig. 6 illustrates the dispersion vs. wavelength curve for a dispersion flattened and managed fiber in accordance with the present invention.

Detailed Description of the Preferred Embodiments

Reference will now be made in detail to the present preferred embodiments of the invention, examples of which are described with assistance by the accompanying drawings. Wherever possible, the same reference numbers will be used throughout the drawings to refer to the same or like parts.

In the present invention, a low slope and dispersion managed fiber optical waveguide is accomplished by incorporating alternating segments of a first fiber component having a positive dispersion and positive dispersion slope, and a second fiber component having a negative dispersion and a negative dispersion slope, wherein the first fiber component has a length which is at least two times, more preferably at least three times and most preferably at least five times the length of the second fiber component.

The waveguides of the present invention may be in the form of a unitary fiber having alternating sections of positive and negative dispersion and dispersion slope. Such a fiber could be manufactured, for example, by assembling alternating core tablets having desired index profiles within a tube or other support device. The alternating core tablets would create the desired alternating positive and negative dispersion characteristics. The tube containing these alternating component tablets can then be overclad with a silica cladding layer, and the resultant preform consolidated and drawn into a continuous fiber which exhibits alternating sections of positive and negative dispersion and dispersion slope along its length. Such manufacturing techniques are further disclosed, for example, in U.S. Patent Application Serial No. 08/844,997, filed April 23, 1997, the specification and drawings of which is incorporated herein by reference in its entirety.

In an alternative embodiment, the waveguide consists of a cabled waveguide. For example, the wvaeguide may consist of a first fiber component having positive dispersion and positive dispersion slope, having a length of at least 50 km, and more preferably at least 75 km in length, and the second fiber component (negative dispersion and negative dispersion slope) having a length of less than 20 km, but more preferably less than 15 km in length. Such a cabled waveguide may be disposed between amplifiers in an optical fiber communication system. The second fiber component can alternatively be placed in the amplifier side inside the amplifier or amplifier module itself.

The first fiber component, i.e., that having positive dispersion and positive dispersion slope, can be provided by utilizing conventional single mode fiber, such as SMF 28 which is available from Corning Incorporated. SMF-28 has a total dispersion of 17 ps/nm.km, and a dispersion slope of 0.06 ps/nm^2.km at 1550 nm.

A variety of fiber profiles can be employed to provide the second fiber component which has a negative dispersion and negative dispersion slope. In a preferred embodiment of the invention, the negative component fiber segment has at three or four segments to the profile.

Fig. 1 illustrates one embodiment of such a preferred three segment profile for the negative dispersion, negative dispersion slope fiber segment component. The profile is Fig. 1 consists of a first central major index profile 10 of outer radius r_1, surrounded by a first annular segment 12 of outer radius r_2, surrounded by second annular segment 14 of outer radius r_3. A variety of profile shapes can be employed, as illustrated, for example, by the dashed lines associated with possible profile shapes for the first central major index profile 10 in Fig. 1.

The novel single mode optical waveguide is characterized by its segmented core design that provides the unusual combination of properties set forth herein. These properties are achieved by selecting a proper refractive index profile shape of each of the segments and selecting the appropriate relative refractive index delta, Δ_i %, and radial extent, r_i, of the segments. The profile parameters are known to interact. For example, a center region α-

profile having an α of about 1, will have a radius different from a center region having a trapezoidal index to provide fibers having essentially identical properties.

The index profiles of the respective segments can be virtually any particular shape, including an α-profile, a step index profile, or a trapezoidal profile. Unless special steps are inserted in the process, the refractive index profiles will be rounded at points where the refractive index changes sharply. The rounding is due to diffusion of the dopant materials used to change the base glass refractive index. Thus any of these index profiles may be rounded at particular points. For example, a step index profile, having a positive Δ% will typically have rounded upper and lower corners.

Set forth below in Table 1 are preferred parameters for radius vs. delta for a 3 segment profile which may be used to form a negative dispersion, negative dispersion slope fiber segment for use in the present invention. As can be seen in the table, the fiber may or may not include a central recessed index area, such as is commonly caused by migration of the germania dopant.

Table 1

	Radius (micron)	Delta (%)
r_1	1.25 – 5	0.5 – 2
r_2	1.25 – 10	-0.5 - -0.1
r_3	2.5 – 15	0.1 - 1.0

A core segment tablet of the negative dispersion fiber illustrated in Fig. 1 was combined with conventional single mode fiber (SMF28) having a positive dispersion and positive dispersion slope and drawn into a fiber. The fiber illustrated by solid line in Fig. 1 exhibits a negative dispersion, i.e., about -35 ps/nm.km and a dispersion slope of about .15 ps/nm^2.km at 1550 nm. Thus, in this case, $(D_{SMF}/S_{SMF}) = 17/0.06 = 280$, whereas $(D_n/S_n) = -35/.15 = -233$. Consequently, $(D_p/S_p)/(D_n/S_n) = .83$, which is quite close to 1, as is desirable.

Fig. 2 illustrates such a four segment fiber core profile which is useful as a negative dispersion slope dispersion fiber segment in accordance with the

invention. The profile illustrated in Fig. 2 incorporates two index depressed regions 12 and 16.

Set forth below in Table II are preferred parameters for radius vs. delta for various such four segment profiles which may be used to form the negative dispersion, negative dispersion slope fiber segment which may be used in the present invention.

Table II

	Radius (micron)	Delta (%)
r_1	1.25 – 5	0.5 – 2
r_2	1.25 – 10	-0.5 - -0.1
r_3	2.5 – 15	0.1 – 1.0
r_4	5 – 25	-0.5 – 0

Any of the profiles disclosed herein may also include a centerline dip section, which is an area of depressed relative refractive index which is less than the peak delta of the first major core segment. Such centerline dips are commonly caused by so called burn-out, or migration of dopant ions, which sometimes occurs during manufacture of optical fiber waveguides.

The waveguides in accordance with the invention preferably exhibit a dispersion over the range of 1520 to 1625 nm which at all times has a magnitude which is less than 2, and more preferably less than 1 ps/nm^2-km. The total dispersion of the waveguide fiber is in the range of about -2.0 to +2.0, more preferably about –1.0 to +1.0, and most preferably about –0.5 to +0.5 ps/nm-km at 1550 nm. The r_i, Δ_i %, and the refractive index profiles of the various positive and negative dispersion segments are also selected to provide a total attenuation at 1550 nm no greater than 0.25 dB/km.

All of these properties are achieved while maintaining high strength, good fatigue resistance, and good bend resistance, i.e., an induced bend loss no greater than about 0.5 dB, for 1 turn about a 32 mm mandrel, and no greater than .05 dB for 100 turns around a 75 mm mandrel. The waveguides in accordance with the invention are also compatible with optical amplifiers.

Also, cut off wavelength of fiber in cabled form is less than 1520 nm. An added benefit is a polarization mode dispersion less than about .5 ps/(km)$^{1/2}$, more preferably less than .3 ps/(km)$^{1/2}$.

One particularly preferred dispersion managed waveguide of the present invention manages fiber chromatic dispersion by providing a negative total dispersion as well as a low dispersion slope. In systems in which the suppression of potential soliton formation is important, it is desirable that the total dispersion of the waveguide fiber be negative, so that the linear dispersion cannot counteract the non-linear self phase modulation which occurs for high power signals.

To equalize fiber chromatic dispersion the following relation should preferably be satisfied as closely as possible:

$$D_pL_p + D_nL_n = 0,$$

where D and L stand for dispersion and fiber length, the subscripts "p" and "n" stand for positive and negative dispersion fiber components. Furthermore, in order to equalize the dispersion slope, the following relation should preferably be satisfied as closely as possible:

$$(D_p/S_p)/(D_n/S_n) = 1,$$ where S is the dispersion slope.

The waveguides described herein are suitable for use in high power and long distance transmission applications, including conventional RZ (return to zero) or NRZ (non-return to zero), as well as soliton transmission applications. The definition of high power and long distance is meaningful only in the context of a particular telecommunication system wherein a bit rate, a bit error rate, a multiplexing scheme, and perhaps optical amplifiers are specified. There are additional factors, known to those skilled in the art, which have impact upon the meaning of high power and long distance. However, for most purposes, high power is an optical power greater than about 10 mW per channel. In some applications, signal power levels of 1 mW or less are still sensitive to non-linear effects, so that A_{eff} is still an important consideration in such lower power systems.

A long distance is one in which the distance between electronic regenerators can be in excess of 100 to 120 km. The regenerators are to be distinguished from repeaters which make use of optical amplifiers. Repeater

spacing, especially in high data density systems, can be less than half the regenerator spacing.

The invention will be further clarified by the following example which is intended to be exemplary of the invention.

5

EXAMPLE

A particularly preferred three segment refractive index profile for use as the negative dispersion, negative slope fiber segment is illustrated in Fig. 3. This particular profile exhibits a dispersion of -35.47 ps/nm.km and slope of $-$

10   0.1018 ps/nm^2.km at 1550 nm. The cutoff wavelength is 1.18 micron and pin-array bend loss of 1.3 dB, MFD of 4.8 micron and Deff of 4.68 micron at 1550 nm.

Fig. 4 illustrates the dispersion characteristics of achieved when a positive dispersion fiber component, in this case SMF-28, is combined with the

15   negative dispersion fiber component of the variety disclose in Fig. 3 variety having the following parameters:

	Delta (%)	Radius (μm)
Core	2	2.2 (r_1)
First moat	-0.4	5.76 (r_2)
Ring	0.6	6.72 (r_3)

Table III below lists the resultant dispersion and dispersion slope properties, as well as the ratio of dispersion to dispersion slope which is

20   achieved by this combination of alternating fiber segments.

Table III

	+D Fiber	-D Fiber
D (ps/nm.km)	17	-35
S (ps/nm^2.km)	0.058	-0.1018
D/S (nm)	293	350

Fig. 5 illustrates the axial design of the resultant waveguide fiber, in terms of dispersion over waveguide length (nm.km) for the resultant dispersion flattened, dispersion managed fiber.

Fig. 6 illustrates the resultant total dispersion characteristics of the dispersion flattened and managed fiber. L_p/L_n is about 2:1 in this example. The period L_n+L_p is approximately 3 km. As can be seen in Fig. 6., for this design example, total dispersion is much less than 1 ps/nm.km, and in fact is less than about 0.5 ps/nm.km, from 1520 to 1620 nm. This is consistent with the low loss window of single mode fibers. According to the loss spectrum of a conventional single mode fiber, the attenuation is less than .22 dB/km from 1520 to 1620 nm.

It will be apparent to those skilled in the art that various modifications and variations can be made to the present invention without departing from the spirit and scope of the invention. Thus, it is intended that the present invention cover the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

WHAT IS CLAIMED IS:

1. A single mode optical waveguide comprising: a first fiber component having positive dispersion and positive dispersion slope and a second fiber component having a negative dispersion and a negative dispersion slope.

2. The waveguide of claim 1, wherein said first fiber component has a length which is at least two times the length of said second fiber component.

3. The waveguide of claim 1, wherein said first fiber component has a length which is at least five times the length of said second fiber component.

4. The waveguide of claim 1, wherein the first and second fiber components are selected so that said waveguide exhibits a dispersion over the range of 1520 to 1625 nm which at all times has a magnitude which is less than 2 ps/nm^2-km.

5. The waveguide of claim 1, wherein the first and second fiber components are selected so that said waveguide exhibits a dispersion over the range of 1520 to 1625 nm which at all times has a magnitude which is less than 1 ps/nm^2-km.

6. The waveguide of claim 1, wherein the first and second fiber components are selected so that said waveguide exhibits a total dispersion in the range of about -2.0 to +2.0 ps/nm-km at 1550 nm.

7. The waveguide of claim 1, wherein the first and second fiber components are selected so that said waveguide exhibits a total dispersion in the range of about -2.0 to 0.0 ps/nm-km at 1550 nm.

8. The waveguide of claim 7, wherein said waveguide exhibits an induced bend loss no greater than about 0.5 dB, for 1 turn about a 32 mm mandrel, a cut off wavelength of fiber in cabled form is less than 1520 nm, and a polarization mode dispersion less than about .5 ps/(km)$^{1/2}$

9. The waveguide of claim 1, wherein said waveguide comprises a cabled waveguide, and said waveguide is disposed between amplifiers, and said first component is at least 50 km in length, and said second fiber component is less than 20 km in length.

10. The waveguide of claim 1, wherein said waveguide comprises a cabled waveguide, and said waveguide is disposed between amplifiers, and said first component is at least 75 km in length, and said second fiber component is less than 15 km in length.

11. The waveguide of claim 1, wherein said first fiber component comprises single mode fiber having a step index profile.

12. The single mode optical fiber of claim 11, wherein said second fiber component comprises a core having at least three segments, wherein the first segment has an outer radius r_1 in the range of about 1.25 to 5.0 μm a Δ_1 % in the range of about 0.5 to 2.0 %, the second segment has an outer radius r_2 in the range of about 1.25 to 10.0 μm and a Δ_2 % in the range of about -0.5 to about -0.1 %, and the third second segment has an outer radius r_3 in the range of about 2.5 to 15.0 μm and a Δ_3 % in the range of about 0.1 to about 1.0 %.

13. The single mode optical fiber of claim 12, wherein said second fiber component further comprises a fourth segment having an outer radius r_2 in the range of about 5.0 to 25.0 μm a Δ_2 % in the range of about -0.5 to -0.05 %.

14. A single mode optical waveguide comprising: a first fiber component having positive dispersion and positive dispersion slope and a second fiber

component having a negative dispersion and a negative dispersion slope, wherein said first fiber component has a length which is at least two times the length of said second fiber component, and the profiles of the first and second fiber components are selected so that said waveguide exhibits a dispersion over the range of 1520 to 1625 nm which at all times has a magnitude which is less than 2 ps/nm^2-km.

15. The waveguide of claim 14, wherein said first fiber component has a length which is at least five times the length of said second fiber component.

16. The waveguide of claim 15, wherein the first and second fiber components are selected so that said waveguide exhibits a dispersion over the range of 1520 to 1625 nm which at all times has a magnitude which is less than 1 ps/nm^2-km.

17. The waveguide of claim 14, wherein the first and second fiber components are selected so that said waveguide exhibits a total dispersion in the range of about -2.0 to +2.0 ps/nm-km at 1550 nm.

18. The waveguide of claim 17, wherein said first fiber component comprises single mode fiber having a step index profile, and said second fiber component comprises a core having at least three segments, wherein the first segment has an outer radius r_1 in the range of about 1.25 to 5.0 μm a Δ_1 % in the range of about 0.5 to 2.0 %, the second segment has an outer radius r_2 in the range of about 1.25 to 10.0 μm and a Δ_2 % in the range of about -0.5 to about –0.1 %, and the third second segment has an outer radius r_3 in the range of about 2.5 to 15.0 μm and a Δ_3 % in the range of about 0.1 to about 1.0 %.

19. The single mode optical fiber of claim 1, wherein the second fiber component is retained within an optical amplifier.

FIG.1
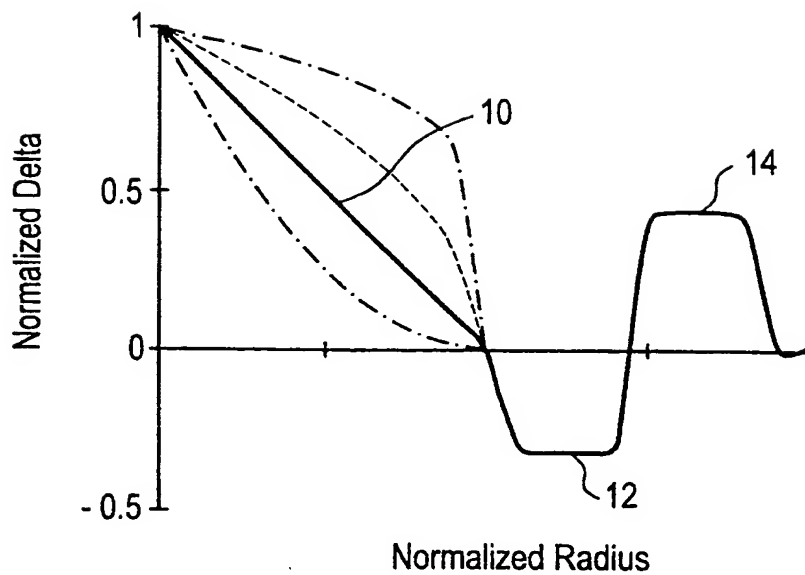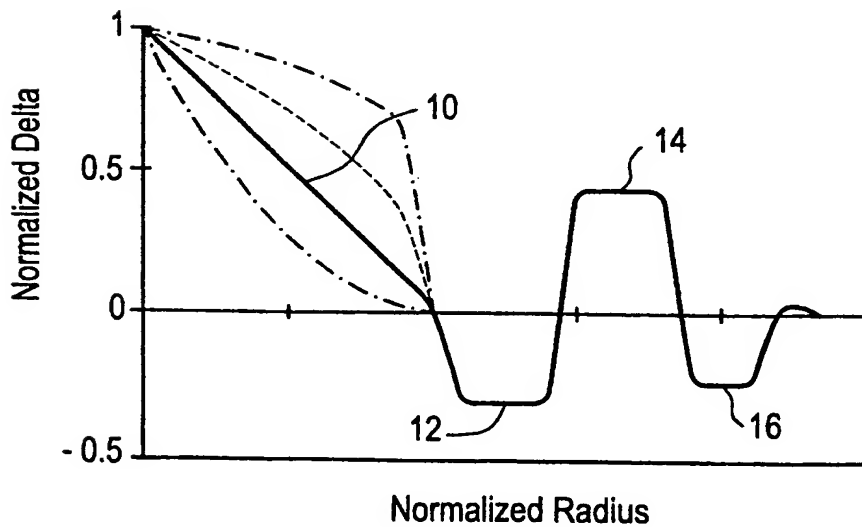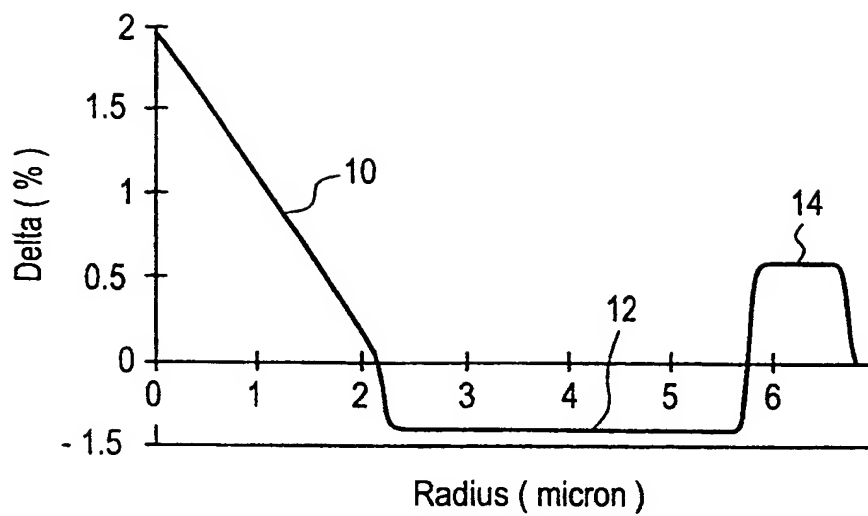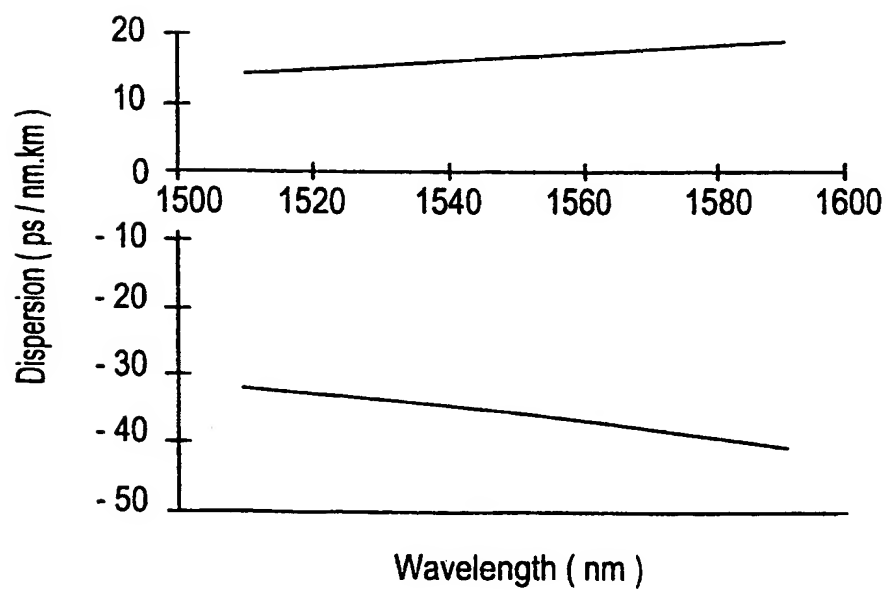

FIG.2
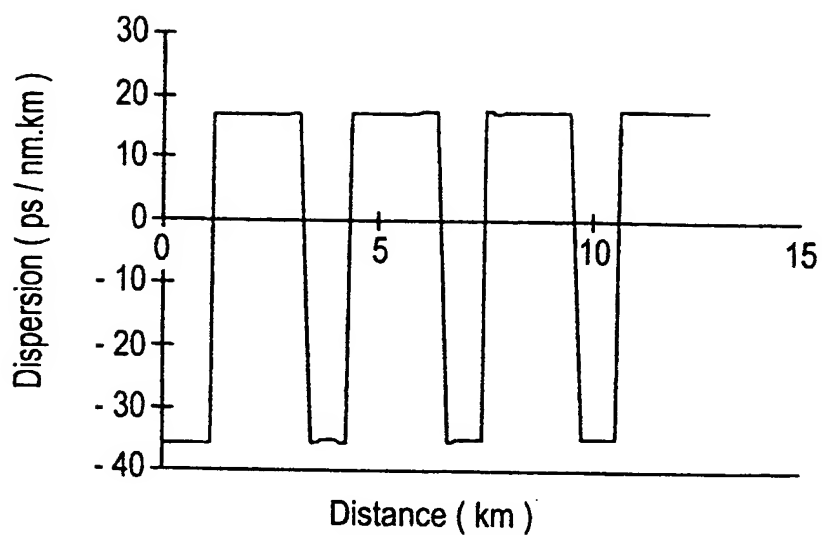
FIG.3

FIG.4

FIG.5

FIG.6
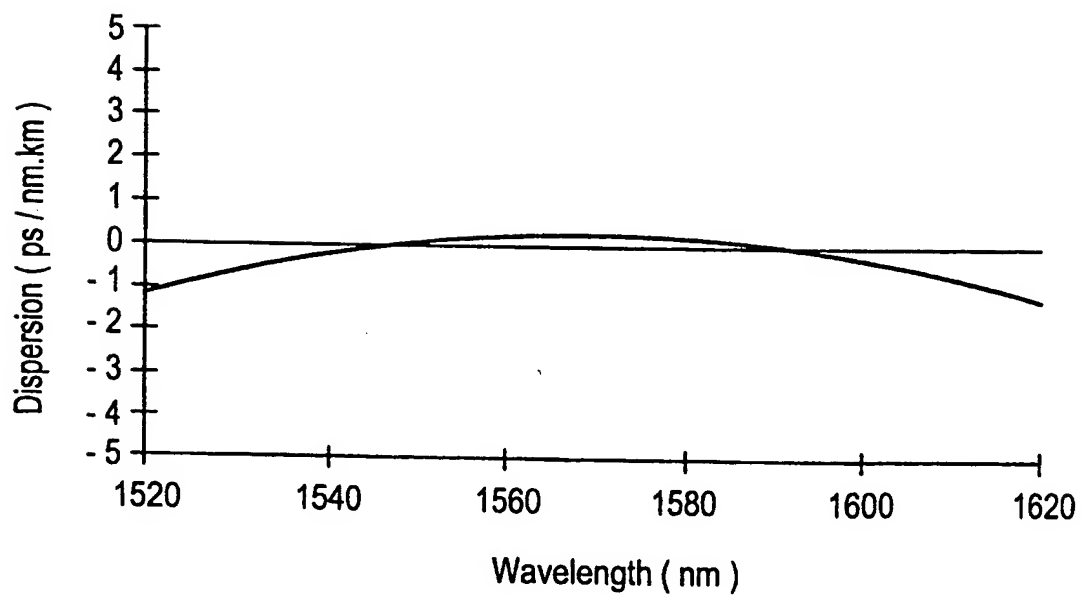
A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) :GO2B 6/16
US CL : 385/123, 124, 127
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 385/123, 124, 126,127

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

USPTO APS

search terms: waveguide#, optic##(2a)(fiber# or fibre#), dispersion, negative and positive, segment#, single mode

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X,P ----- Y,P	US 5,778,128 A (Wildeman) 07 July 1998 (07.07.98), see abstract, column 3 lines 54-58, column 4 lines 18-49, and column 5 lines 1-14	1-7, 9-11 ----- 8, 12-19
Y,P	US 5,781,684 A (Liu) 14 July 14, 1998 (14.07.98), see abstract, figures 5c-11, column 4 line 43 to column 6 line 47	8, 12-19

☐ Further documents are listed in the continuation of Box C.   ☐ See patent family annex.

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	
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"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
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